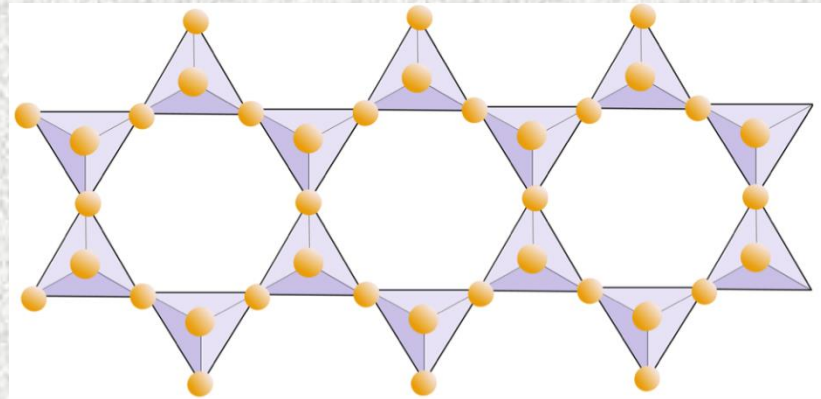


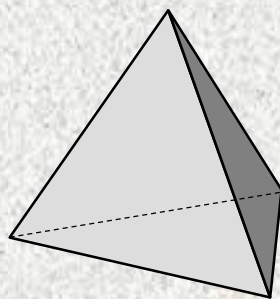
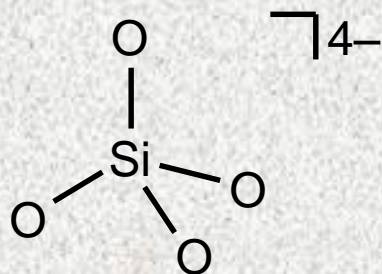
Silicates



Oxygen and silicon – are the most abundant elements in the Earth's crust (49% and 26%, respectively).

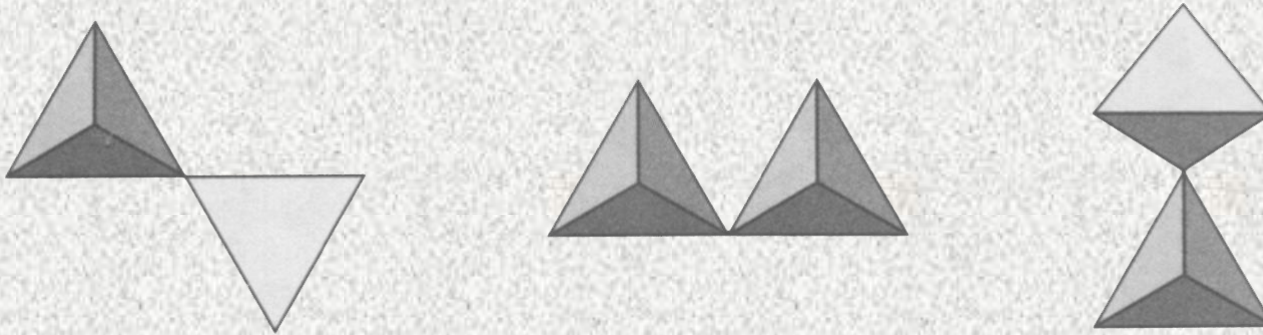
Oxides and silicates – are the most common minerals in Earth (silicates could be viewed as ternary oxides)

- There are endless varieties of silicate structures, from monosilicates, to di-, tri-, oligo-, polysilicates with various dimensionalities and different structures.
- Most silicates are amorphous and their detailed structures are unknown. There are some general structural features, however.



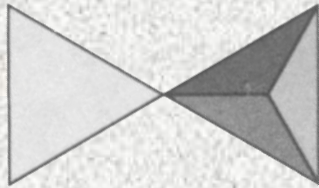
Monosilicate (SiO_4^{4-}) is the simplest silicate anion, having tetrahedral structure

Silicate anions can be linked together through the corners (vertexes), but not edges or faces, due to strong $\text{Si}^{4+}\text{—Si}^{4+}$ repulsion.

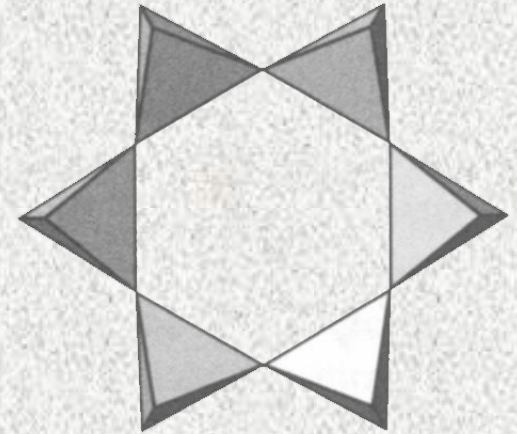
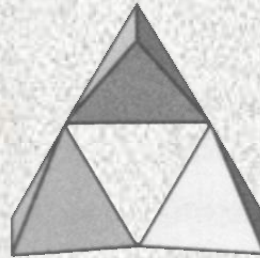


The connection between SiO_4^{2-} tetrahedra is quite flexible. Depending on the conformation of two tetrahedra in particular case, the angle Si—O—Si could vary from 180° to 102° (see picture).

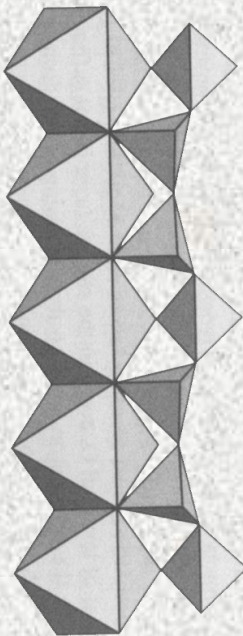
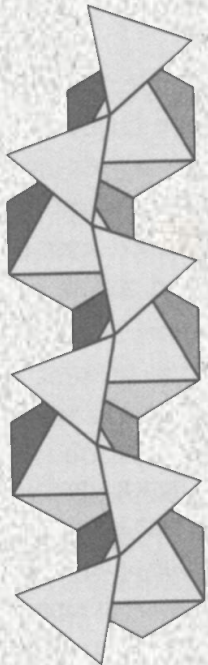
Structure of silicates in different dimensions



■ disilicate structure
in $\text{Na}_6\text{Si}_2\text{O}_7$.



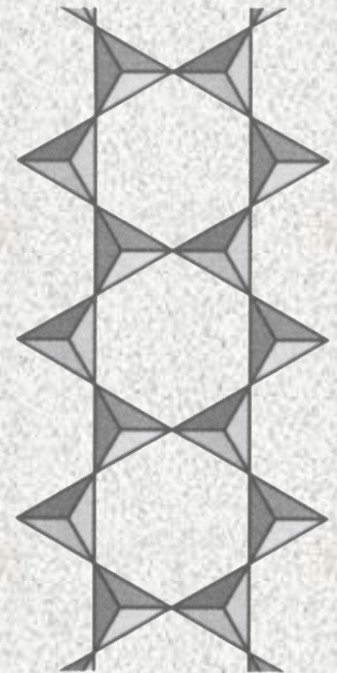
■ cyclic tri- and hexa- silicate structures in
benitoite $\text{BaTiSi}_3\text{O}_9$ and beryl $\text{Be}_3\text{Al}_2\text{Si}_6\text{O}_{18}$.



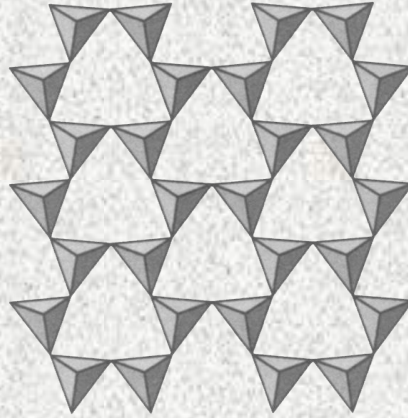
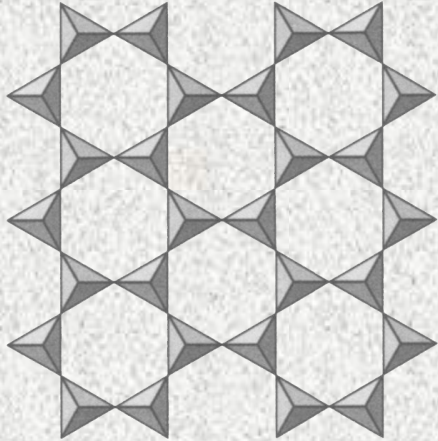
■ 1D chain of polysilicates
(SiO_3^{2-}) in enstatite MgSiO_3 (left)
and wollastonite CaSiO_3 (right).

Note, that silicate chain
geometry adopts to the size and
geometry of the cationic chain.

■ 1D polysilicate ribbon $\text{Si}_4\text{O}_{11}^{6-}$
found in amphiboles.

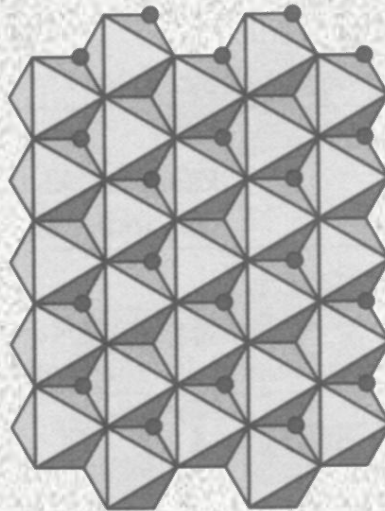


Structure of silicates in different dimensions

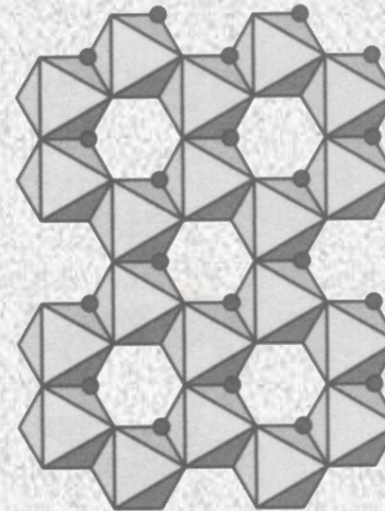


■ some possible arrangements of tetrahedra in layered silicates.

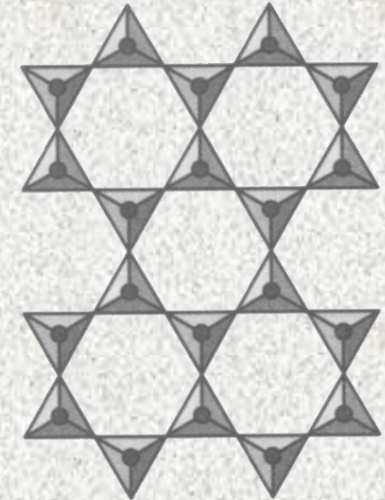
In layered silicate structures the layers are not isolated but connected with each other through the O-vertices.



Structure of
 $\text{Mg}(\text{OH})_2$ layer



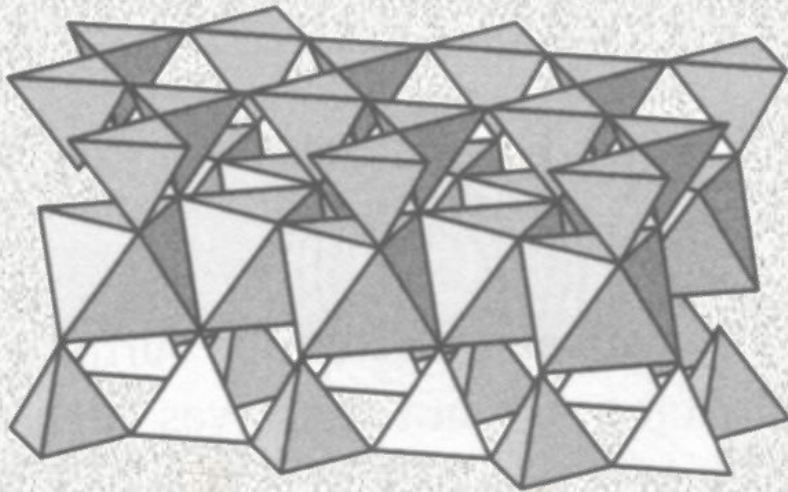
Structure of
 $\text{Al}(\text{OH})_3$ layer



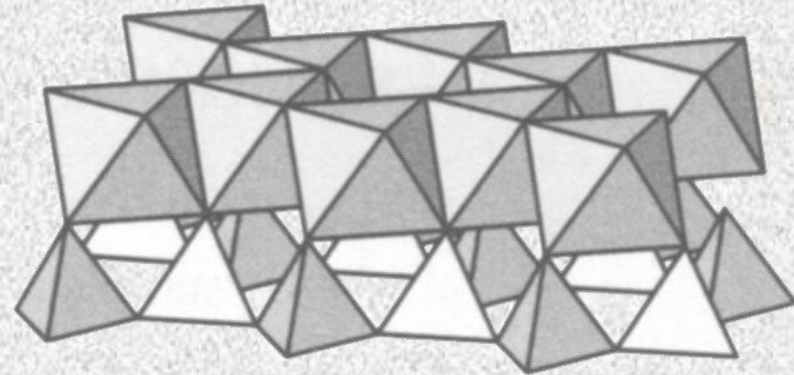
Anionic
silicate layer

The dot marks indicate the shared polyhedron vertices

Structure of layered silicates



Cation-poor silicate



Cation-rich silicate

The cationic layer could be connected with two silicate layer ([cation-poor silicates](#)) or one silicate layer ([cation-rich silicates](#)).

Depending on the metal type (Al or Mg), the number of silicate layers, the additional intercalated metal cations, protonation level, hydration level, etc, there are a lot of layered silicate structures (including micas, clays), most of which still are not well characterized structurally.

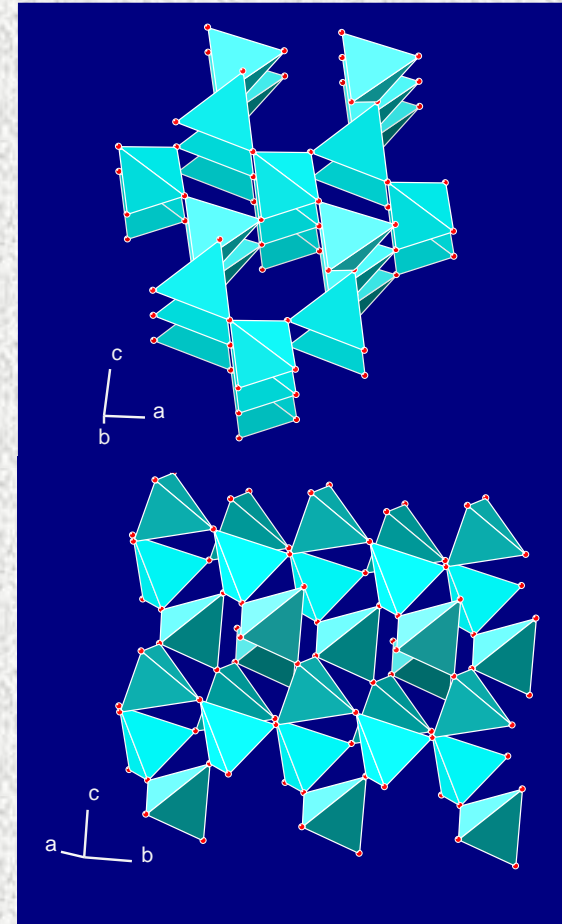
Some examples of layered silicates

cation layer	composition	examples
cation-rich silicates		
Al(OH) ₃ type	$M_2(OH)_4\{Si_2O_5\}$	kaolinite, $Al_2(OH)_4\{Si_2O_5\}$
Mg(OH) ₂ type	$M_3(OH)_4\{Si_2O_5\}$	chrysolite, $Mg_3(OH)_4\{Si_2O_5\}$
cation-poor silicates		
Al(OH) ₃ type	$M_2(OH)_2\{Si_2O_5\}_2$	pyrophyllite, $Al_2(OH)_2\{Si_2O_5\}_2$
Mg(OH) ₂ type	$M_3(OH)_2\{Si_2O_5\}_2$	talc, $Mg_3(OH)_2\{Si_2O_5\}_2$
cation-poor silicates with intercalations		
Al(OH) ₃ type	$A(M_2(OH)_2\{Si_2O_5\}_2)$	muscovite, $K(Al_2(OH)_2\{AlSi_3O_{10}\})$
	$A(M_2(OH)_2\{Si_2O_5\}_2) \cdot nH_2O$	montmorillonite, $Na_x(Mg_xAl_{2-x}(OH)_2\{Si_2O_5\}_2) \cdot nH_2O$
Mg(OH) ₂ type	$A(M_2(OH)_2\{Si_2O_5\}_2) \cdot nH_2O$	vermiculite, $Mg_3(OH)_2\{Si_2O_5\}_2 \cdot nH_2O$

Crystalline three-dimensional SiO₂ structures

■ In 3D silica oxide the SiO₄ tetrahedra are connected through all four vertices, making the SiO₂ structure. Depending on the mutual orientation of the SiO₄ tetrahedra there are a number of known crystalline polymorphs (phases) of silica: α -quartz (rhombohedral) β -quartz (hexagonal), α -tridymite (orthorhombic), β -tridymite (hexagonal), α -cristobalite (tetragonal), β -cristobalite (cubic), moganite (monoclinic), coesite (monoclinic), stishovite (tetragonal), poststishovite (orthorhombic), and several else. These phases have different properties (melting point, hardness, density, refraction index, *etc*).

At normal conditions the stable phase for SiO₂ is α -quartz.



The structure of α -quartz

The α -quartz structure is chiral (therefore non-centrosymmetric) due to intrinsic helices. This explains certain quartz dielectric properties such as piezoelectricity.

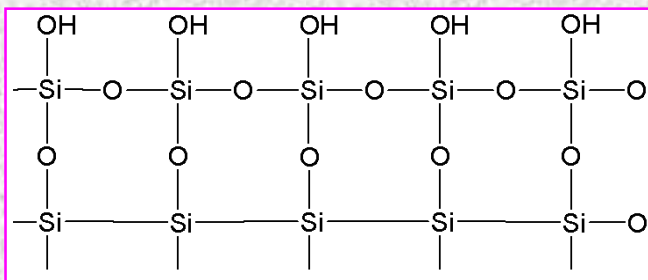
Amorphous three-dimensional SiO₂ structures

■ In the structure of **amorphous glasses** there is no long-range order in the packing of SiO₄ tetrahedra. There is, however, some short-range ordering, similar to known phases like e.g. quartz. Glasses are obtained when SiO₂ melt is solidified quickly.

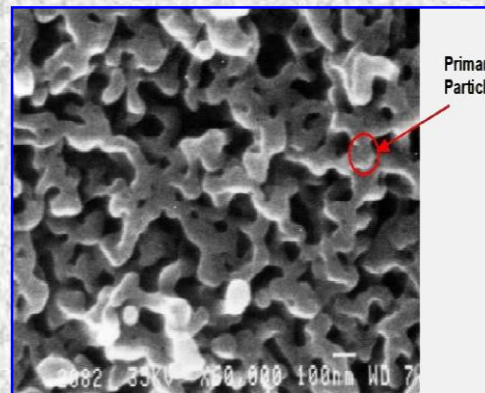
Other chemicals are used as additives to reduce the glass transition temperature of material (which is >1200 °C for pure SiO₂): Na₂CO₃, CaO, MgO, Al₂O₃, B₂O₃ (pyrex)

Some dopants alter glass properties: Pb²⁺ and Ba²⁺ increase refractive index and optical dispersion (lead glass); La³⁺ provides a high refractive index but low dispersion and used in optical lenses; Fe³⁺ glasses absorb IR light (used in heat absorbing filters)

■ **Silica gel** is another amorphous phase, obtained by acid hydrolysis of Na₂SiO₃ solution, followed by high temperature dehydration of gelatinous precipitate to make solid colorless gel. Silica gel has porous structure with submicron-size pores. It is commonly used as dehydration agents and porous sieves in chromatography.



Schematic structure
of silica gel surface



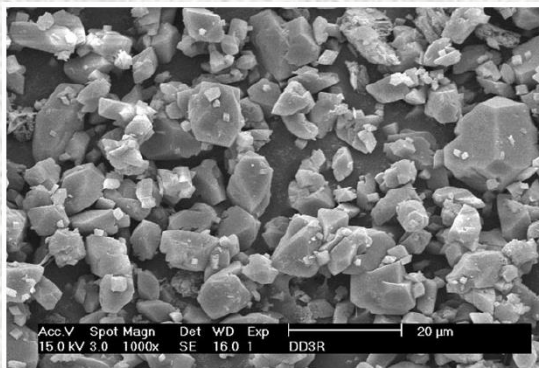
Microstructure of silica-gel



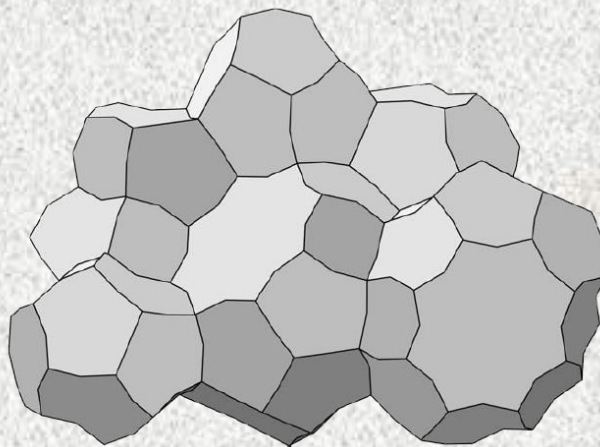
Beads of silica gel

Porous three-dimensional SiO_2 crystalline structures

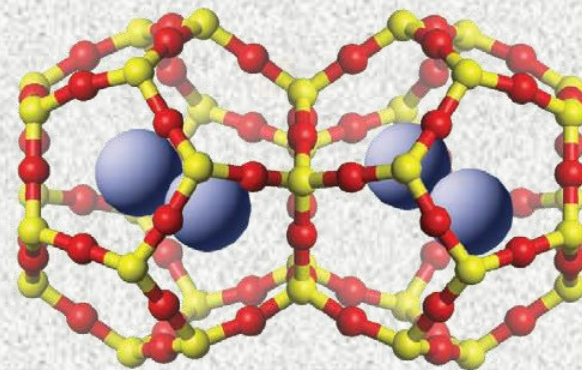
■ Hydrolysis of organosilicates (such as $\text{Si}(\text{OMe})_4$) in a presence of some small organic templates or high pressure of some gases (N_2 , CO_2 , CH_4) leads to new 3D frameworks of SiO_2 , where SiO_4 tetrahedra are linked together forming some cages around template molecules. These template molecules become permanently trapped inside the cages. Such templated porous silica structures are known as **clathrasils**. Structurally they are very similar to clathrate hydrates.



SEM image of
clathrasil crystals



The packing of the clathrasil cages.
Si atoms are vertices, O atoms are
edges of the polyhedral cages.



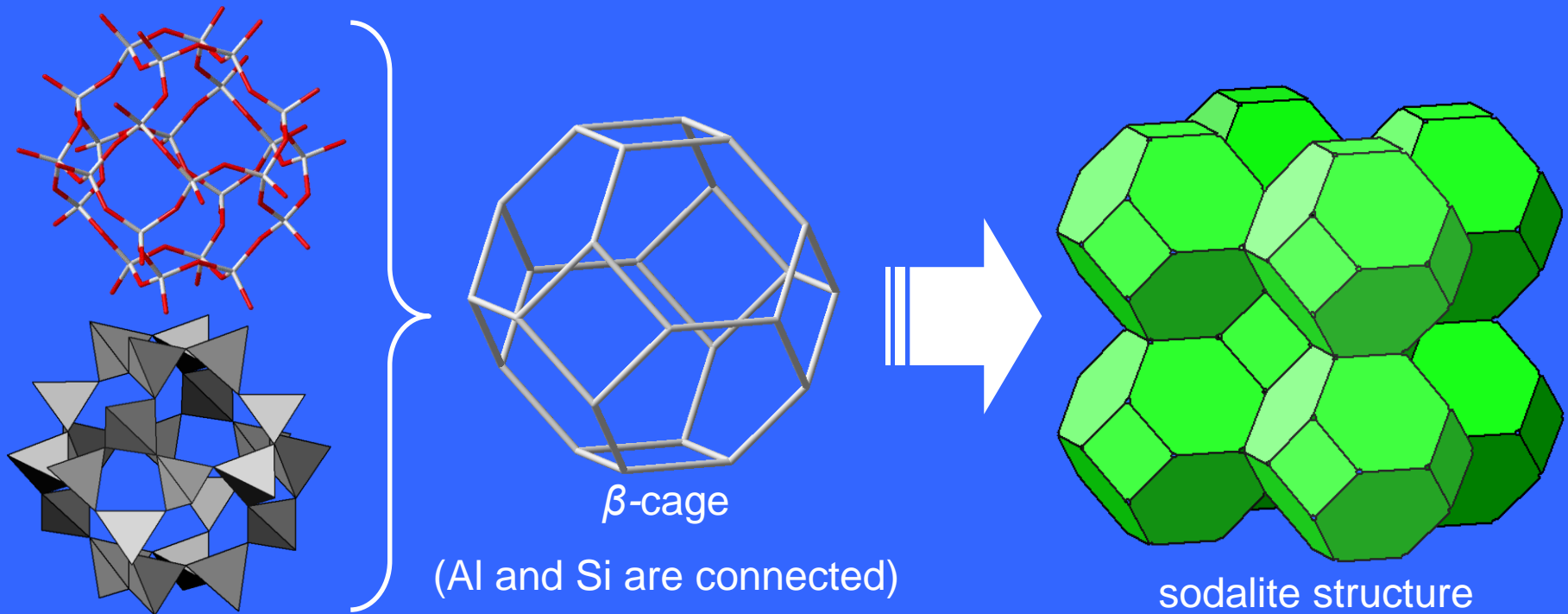
Structure of gas molecules
inside clathrasil cages.

Porous aluminosilicates

Aluminum cation Al^{3+} is capable to form tetrahedral anions AlO_4^- , which could form solid solutions with silica tetrahedra SiO_4 . The **aluminosilicates** could be prepared by simultaneous precipitation of solid gel from solution of silicates and aluminates at decreased pH.

In such 3D structures each AlO_4 tetrahedron bears negative charge, therefore the general formula of aluminosilicates is $\text{M}_x\{\text{Al}_x\text{Si}_y\text{O}_{2x+2y}\}$ (M = alkali metal or similar cation).

Example: $\text{NaAlO}_2 + \text{Na}_2\text{SiO}_3 + \text{NaCl} \longrightarrow \text{Na}_3\{\text{Al}_3\text{Si}_3\text{O}_{12}\} \cdot \text{NaCl}$ (**sodalite**)



Porous aluminosilicates (zeolites)

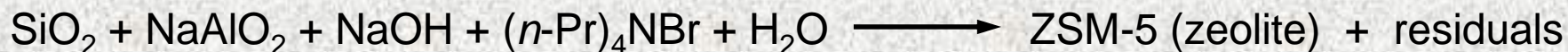
In the synthesis of aluminosilicates $M_x\{Al_xSi_yO_{2x+2y}\}$ various organic cations could also be used, instead of alkali metals as templates. These organic templates (structure-directing agents), direct the assembly of the Al/Si tetrahedra into a certain 3D topology. Aluminosilicate frameworks are spacey enough to accommodate template and some solvent (water) molecules. Such porous aluminosilicates are called **zeolites**. There are some zeolite minerals found in nature, however, synthetic zeolites have a much more important impact in materials chemistry and chemical industry.

Both Al and Si cations are randomly disordered in the aluminosilicate structure. The aluminosilicate framework is usually quite rigid and could maintain its porous structure after the removal of the organic template (organics is usually burned off at high temperatures in the presence of oxygen). The resulting porous zeolite has uniform narrow pores, which determine various properties and important applications of such materials.

The zeolites are usually prepared in sol-gel synthesis at hydrothermal conditions:



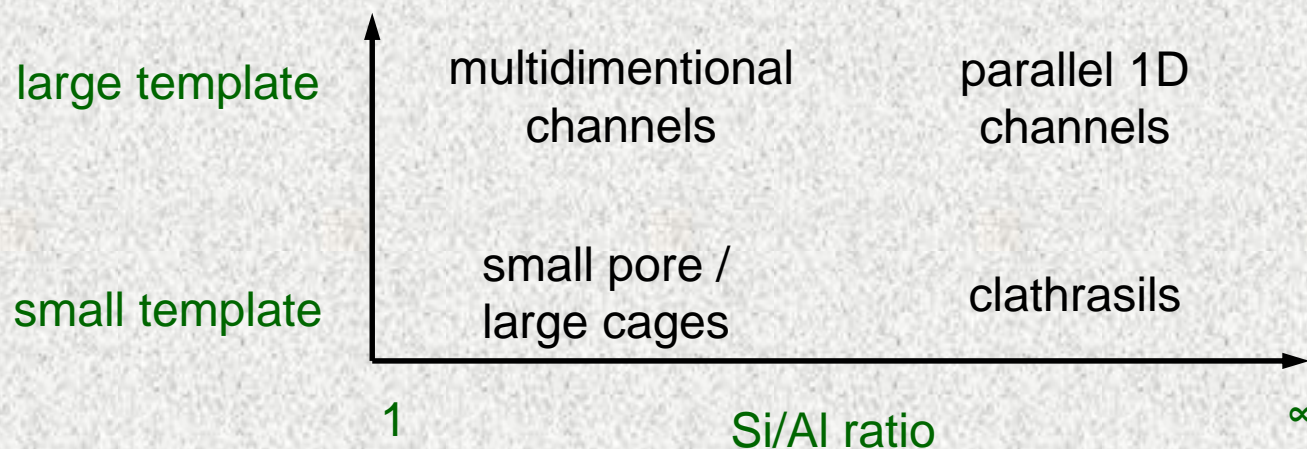
Natural zeolite mineral

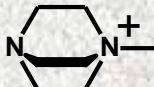



← Zeolite Socony Mobil

Control of the structures of zeolites

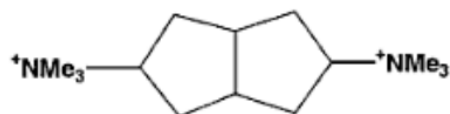
The porous structure of zeolites depends on the Si/Al ratio, template size, shape and charge, synthetic conditions (pH, temperature, concentrations). Also other tetrahedral anions and cations could be in the framework assembly: phosphates, gallates, *etc.*



Some frequently used organic templates: Me_4N^+ ; Et_4N^+ ; Pr_4N^+ ;  ; 

Example of the template effect on zeolite structure:

linear
template

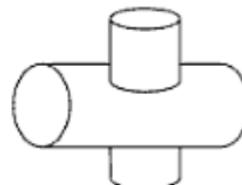
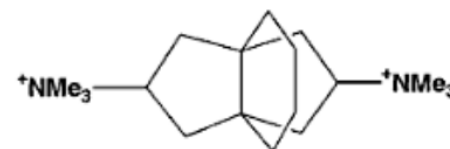


1



1D channel
structure

bent
template



intersected
channel
structure

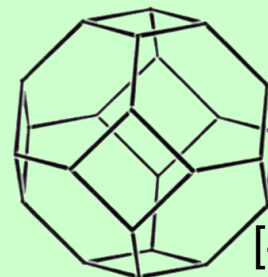
Some common building units of zeolites

Zeolite frameworks are composed of 4-connected, tetrahedral $\text{AlO}_4/\text{SiO}_4$ units (nodes).

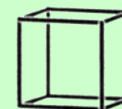
Some common cage structures in zeolites:

β -cage (left), D4R (center), D6R (right).

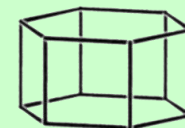
Each corner represents Si/Al tetrahedron



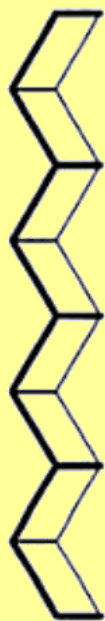
$[4^6.6^8]$



$[4^6]$



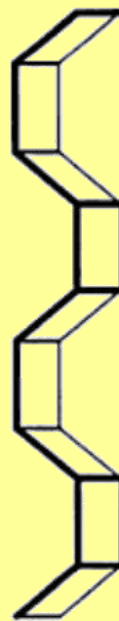
$[4^6.6^2]$



double
zig-zag



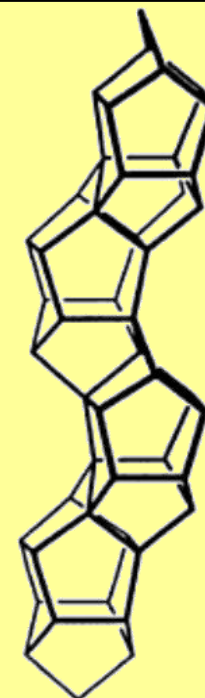
double
sawtooth



double
crankshaft



Narsarsukite
chain

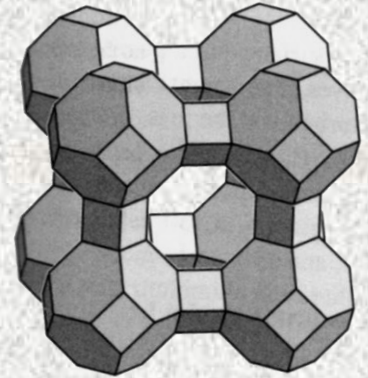


pentasil chain

Examples of 1D secondary building units in zeolites

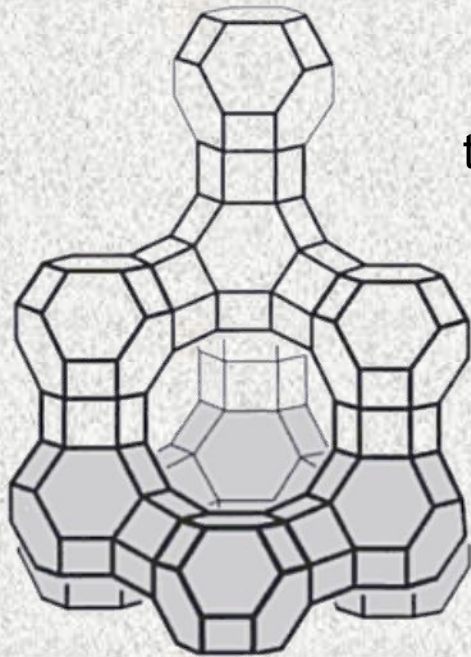
Some common structural types of zeolites

■ In Zeolite A (**LTA** type) the β -cages are connected by D4R cages into cubic framework. The largest channel composed of 8 linking tetrahedra (8-member ring) and has the diameter 4.1 Å. The center of cubic porous structure constitutes α -cages [4¹².6⁸.8⁶].



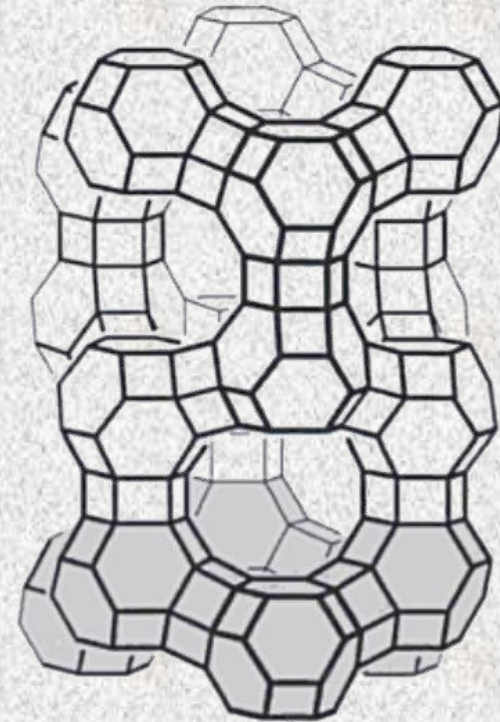
Zeolite A

■ In Faujasite (**FAU**-type) the β -cages are connected by D6R cages into diamond-like (cubic) framework. The largest channel composed of 12 linking tetrahedra (12-member ring) and has the diameter 7.4 Å.



Zeolite X / Faujasite

■ In EMC-2 (**EMT**-type) the β -cages are connected by D6R cages into hexagonal lonsdalite framework. There are two different cages, connected by 12-member rings.



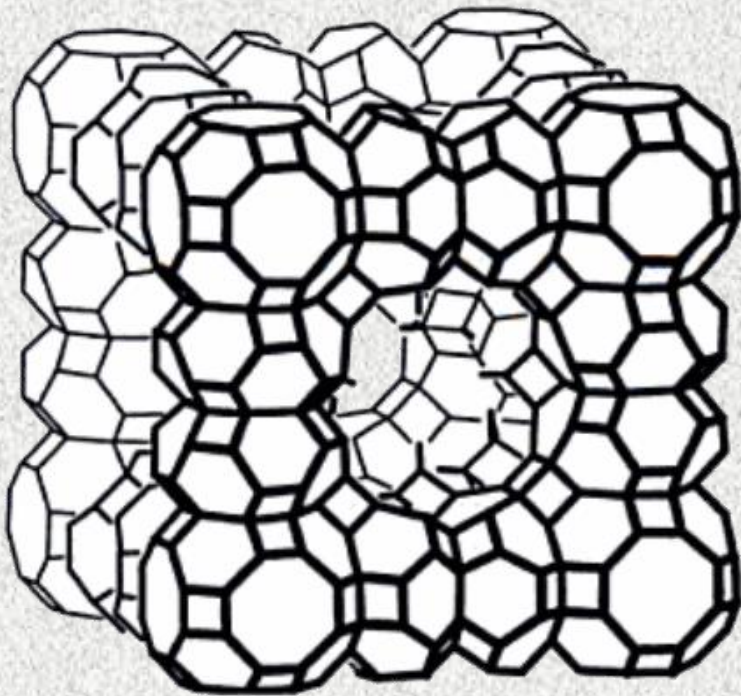
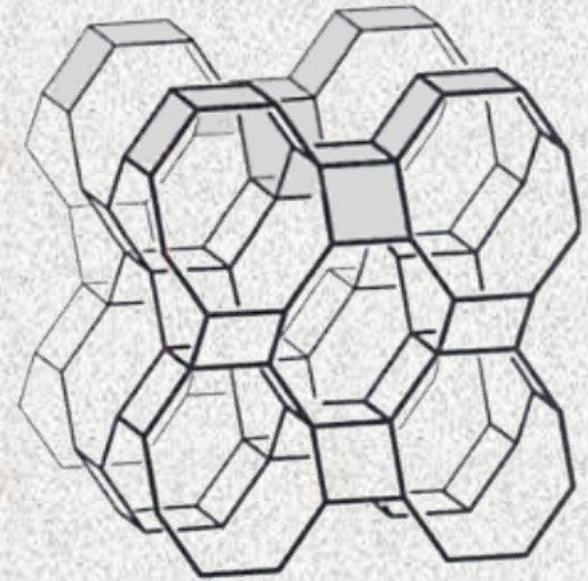
EMC-2

note: the polyhedra are actually empty!

Some common structural types of zeolites

■ **GIS**-type of zeolite framework. The framework is built from intersecting double crankshaft chains (shaded by gray), sharing one square face.

Example: Gismondine, $\text{Ca}_4(\text{H}_2\text{O})_{16}[\text{Al}_{12}\text{Si}_{24}\text{O}_{72}]$

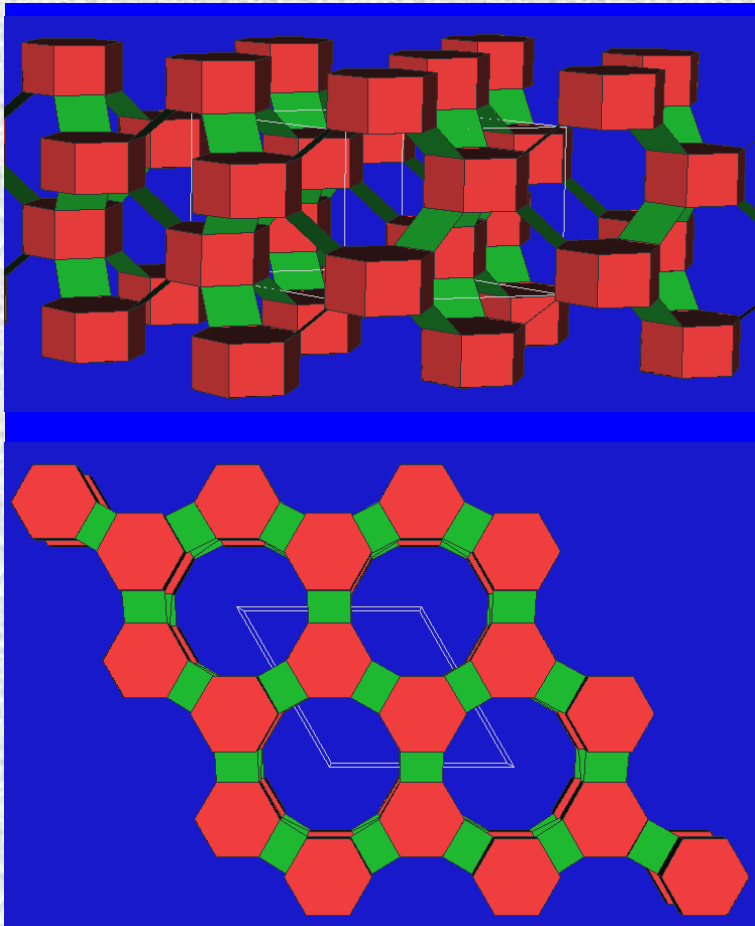


■ **CLO**-type of zeolite framework is represented by cloverite (gallium phosphate). The framework is built from α -cages connected by two smaller $[4^8.6^8.8^2]$ cages. The cavity inside the cubic unit cell is almost 3 nm (among the largest pore dimensions known in crystalline zeolites). The channel cross-sections are 20-member rings (ca. 1.1 nm size).

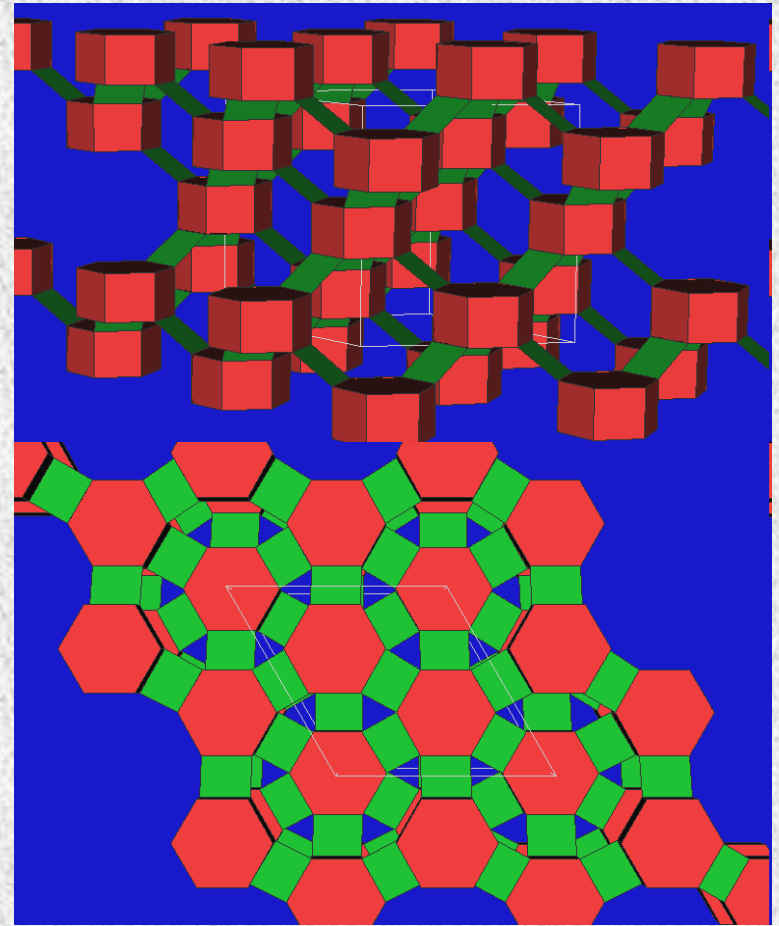
Example: $(\text{C}_7\text{H}_{14}\text{N})_{24}[\text{Ga}_{96}\text{P}_{96}\text{O}_{372}(\text{OH})_{24}]\text{F}_{24}$

Some common structural types of zeolites

■ ■ **GME**-type and **CHA**-type of zeolite structures are built from D6R cages, connected by square rings. The difference is the packing of these cages: ABABAB for gmelinite and ABCABC for chabazite. The size of channels are comparable, however, the packing affects the channel shape.



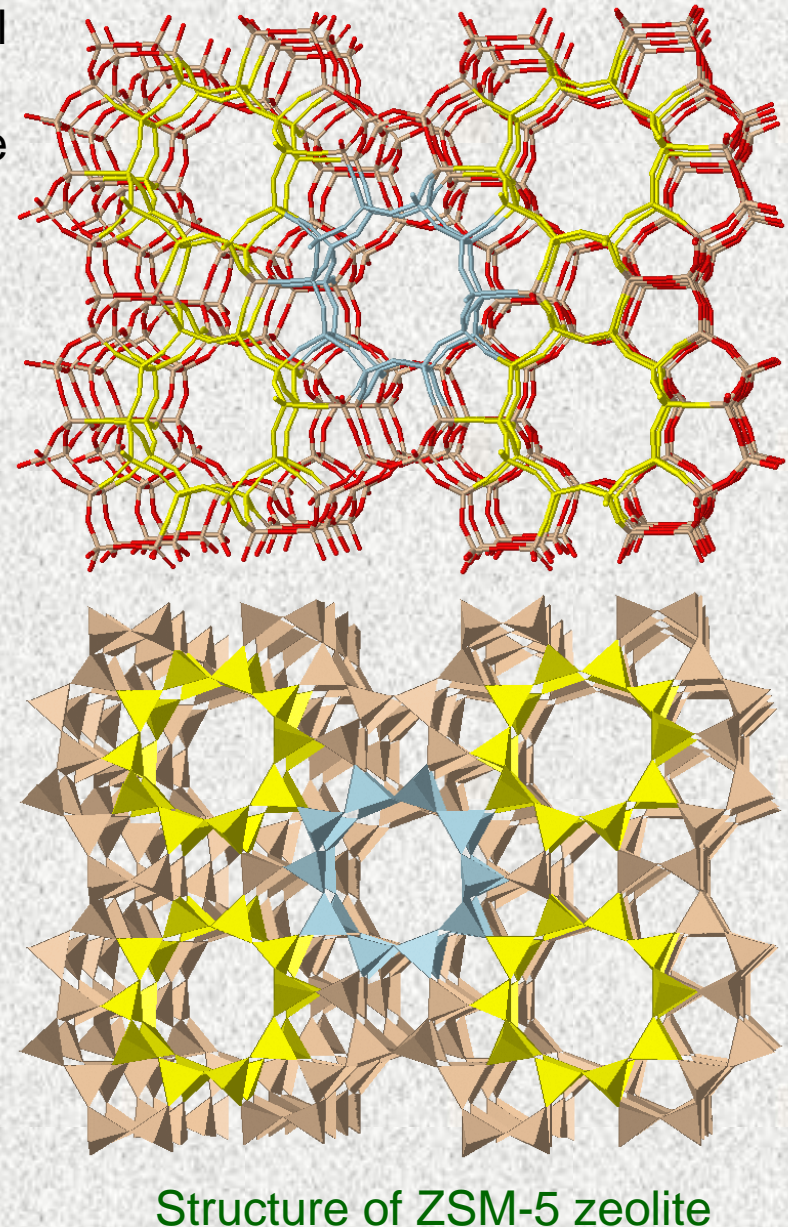
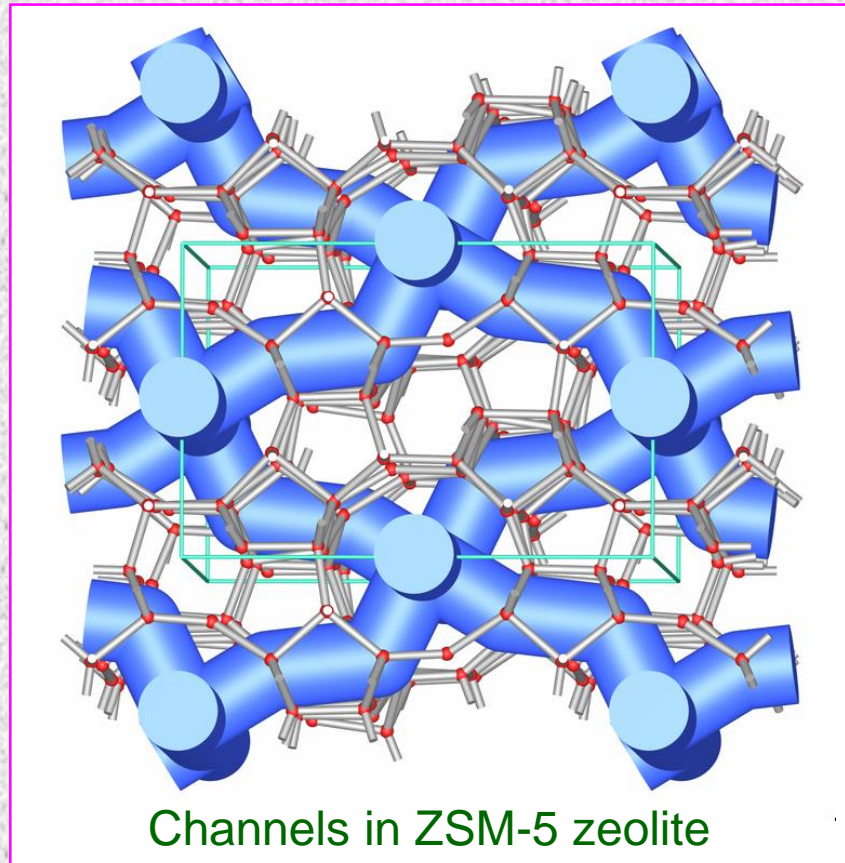
Gmelinite, $\text{Na}_{12}[\text{Al}_{12}\text{Si}_{24}\text{O}_{72}] \cdot 33\text{H}_2\text{O}$



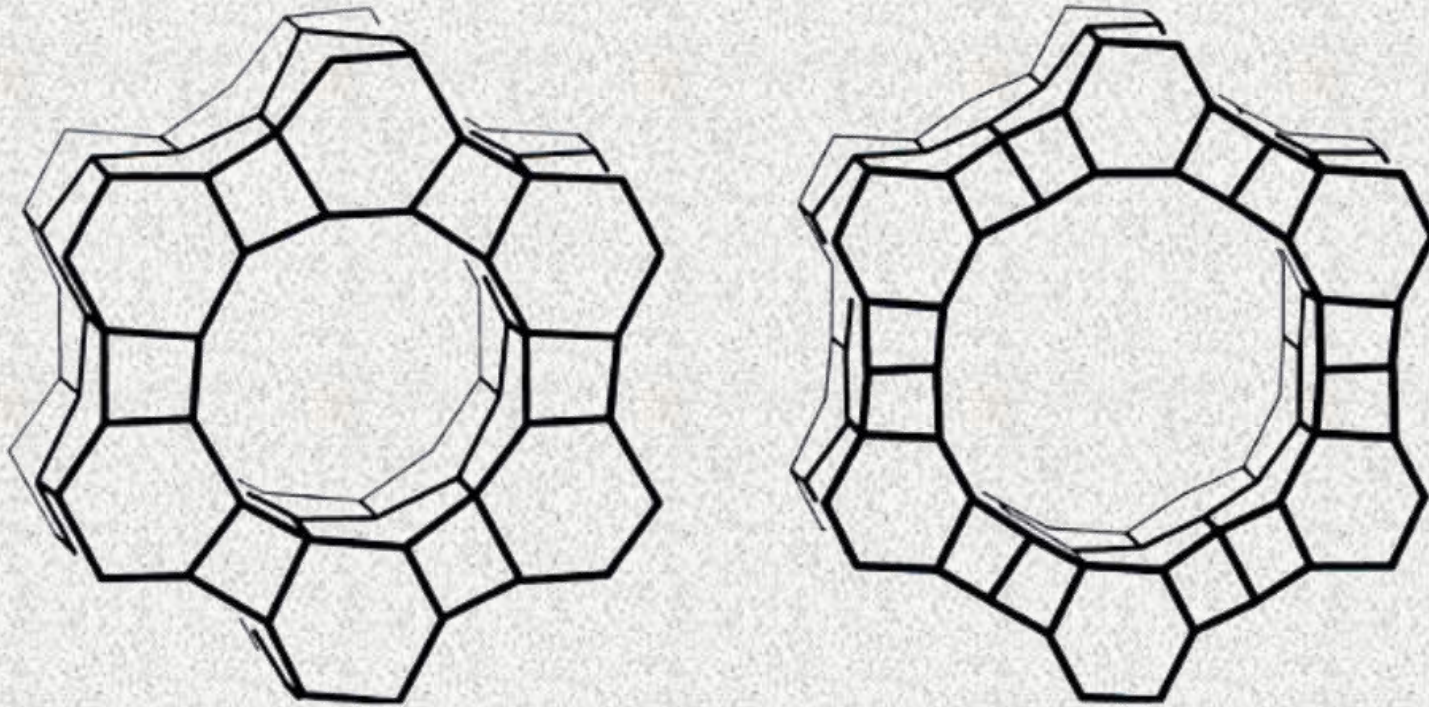
Chabazite, $\text{Ca}_6[\text{Al}_{12}\text{Si}_{24}\text{O}_{72}] \cdot 36\text{H}_2\text{O}$

Some common structural types of zeolites

- ZSM-5 zeolite (**MFI**-type) is built from pentasil chains, which are connected *via* neighboring tetrahedra, forming straight channels across the pentasil chains. These straight channels intersect with another (zig-zag) channels. Both type of channels have 10-member rings.

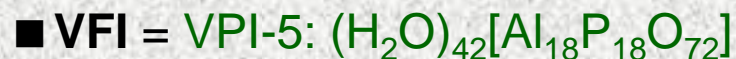


Some common structural types of zeolites



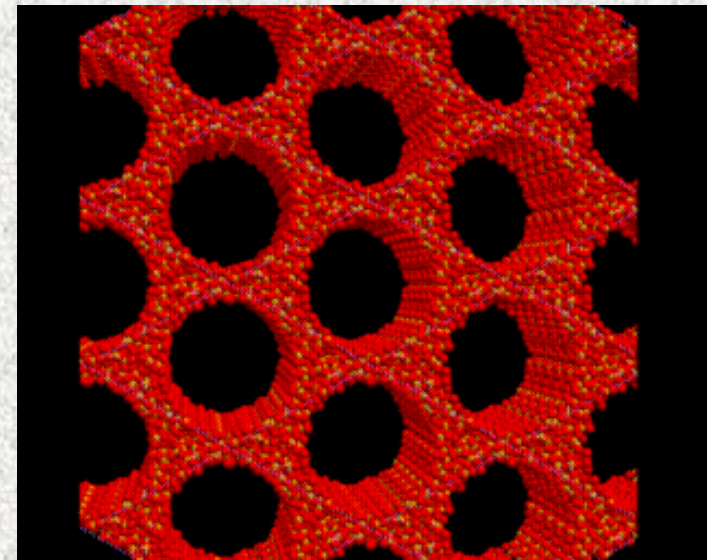
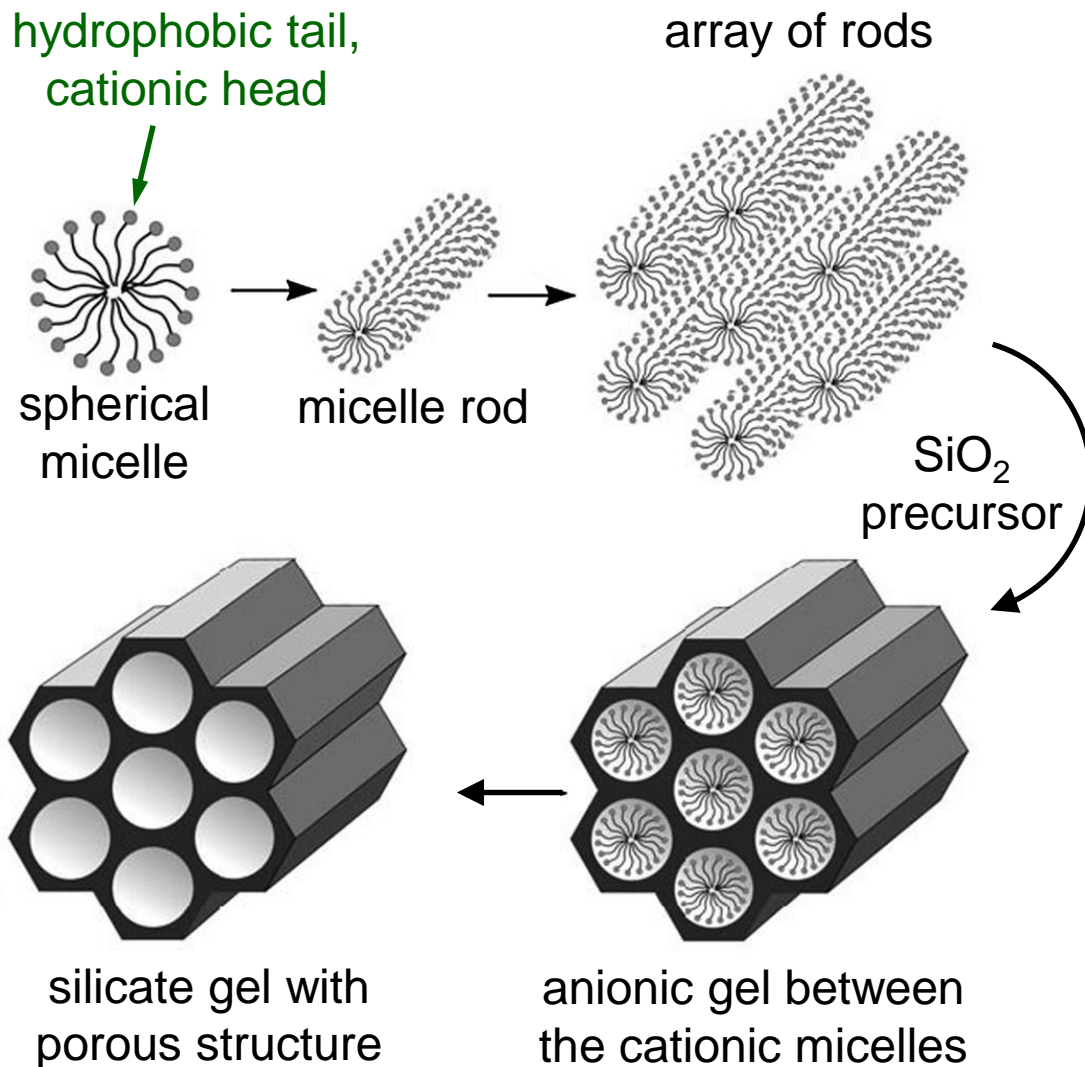
Alumophosphate molecular sieves with structural types **AFI** (left) and **VFI** (right).

Examples of these framework types:



Synthesis of mesoporous molecular sieves

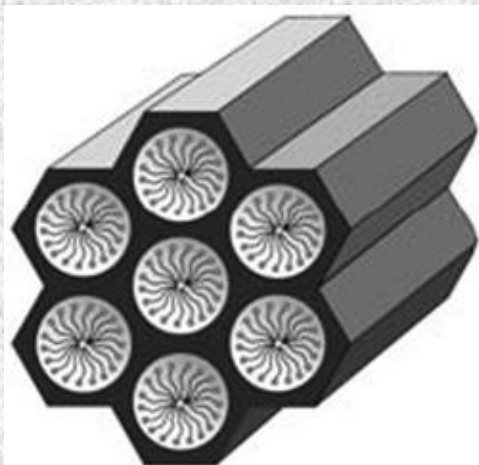
There are no large, water-soluble organic molecules, suitable for the templating of mesoporous (> 2 nm) zeolite materials. The concept of the synthesis of mesoporous molecular sieves is based on a **supramolecular templating**.



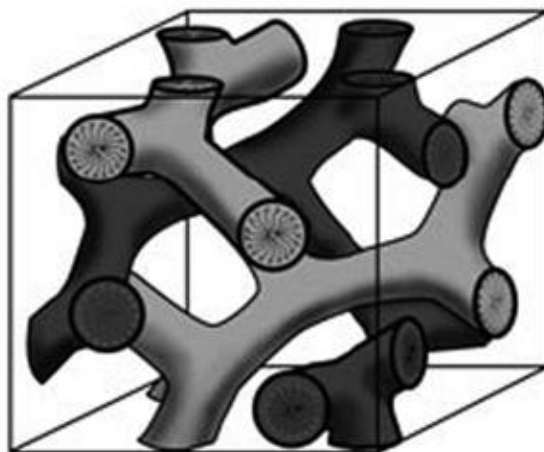
The structure of aluminosilicate walls in mesoporous zeolites is believed to be amorphous.

Synthesis of mesoporous molecular sieves

Depending on the surfactant size and concentration, the channel diameter and shape could be controlled from 1.5 to *ca.* 10 nm, with hexagonal, cubic or lamellar arrangement of the channels.



Structural model
of MCM-41
(hexagonal)



Structural model
of MCM-48
(cubic)

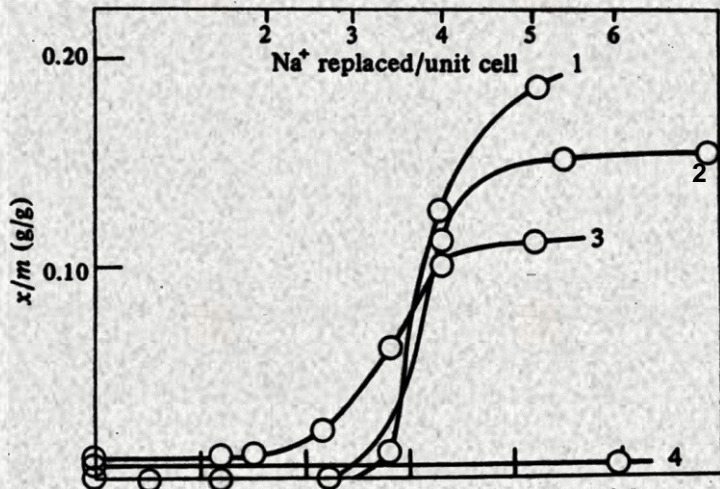


Structural model
of MCM-50
(lamellar)

“MCM” = Mobil Composition of Matter

Properties of porous zeolites

Due to the very uniform dimension and geometry of channels in porous zeolites, such structures demonstrate highly selective size- and shape-dependant sorption.



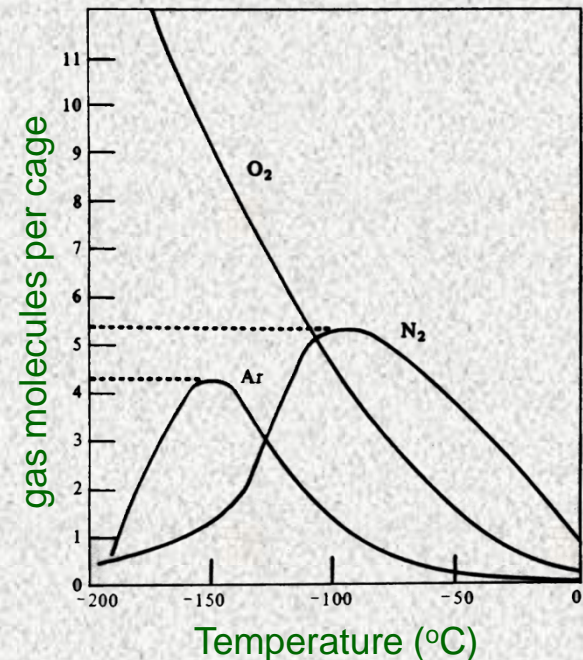
1 = N₂; 2 = *n*-heptane;
3 = propane; 4 = *i*-butane

Partial exchange of two Na⁺ cations to one Ca²⁺ cation expands the effective diameter of channels in zeolite A (Na₁₂[Al₁₂Si₁₂O₄₈]) structure.

At the certain Ca²⁺ content pore size becomes large enough to allow the diffusion of small gases (N₂) or normal alkanes, but not branched alkanes (isobutane).

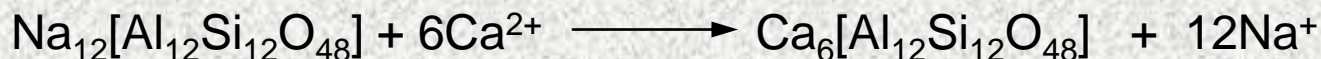
Temperature-dependant sorption of gases in NaA zeolite.

At low temperature larger gases (N₂ and Ar) are not absorbed (very slow diffusion kinetic), while smaller O₂ is well absorbed. At intermediate temperatures the diffusion kinetics of N₂ and Ar becomes faster and hence some notable sorption is observed. At higher temperatures the sorption is always low due to thermodynamic effects as sorption is exothermic (actually more than a liquefaction).



Applications of porous zeolites. Ion exchange.

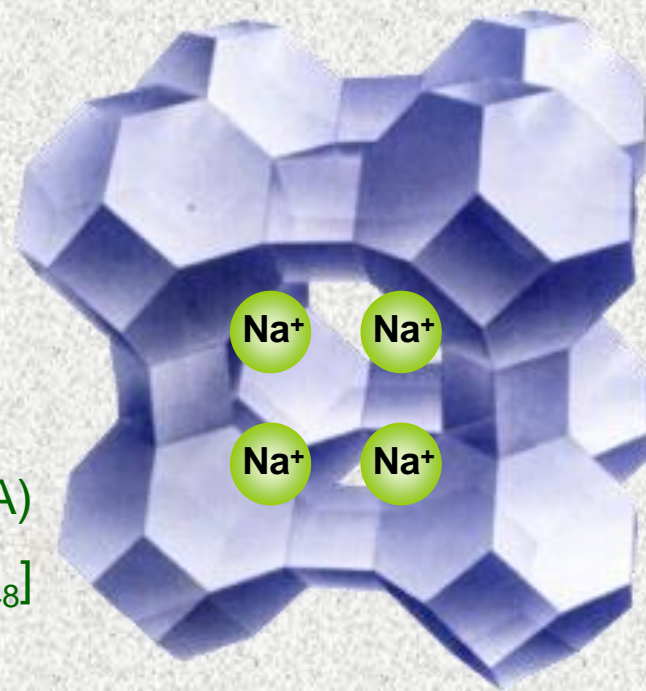
Alumosilicates are anionic frameworks, capable of exchange of cations.



The reaction is used for softening the water. Zeolites are usually added to detergents to soften the water and maintain the ionic balance.

Water softening is the second major use for zeolites (after petrochemical industry).

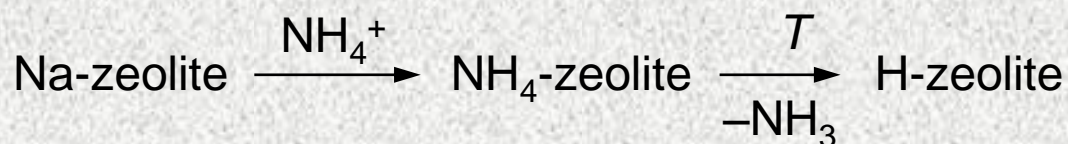
Zeolite A (NaA)
 $\text{Na}_{12}[\text{Al}_{12}\text{Si}_{12}\text{O}_{48}]$



Zeolites could also be employed to remove radioactive long-live cationic isotopes (^{137}Cs , ^{90}Sr) from water wastes, as well as ammonia cation from agricultural or industrially polluted water.

Applications of porous zeolites. Acidic catalysis.

Many porous zeolites could be obtained as protonated structures (H^+ as a counter ion to anionic aluminosilicate framework). Also, the metal countercations could be substituted to H^+ (ammonium intermediates are used for those zeolites, which are unstable in acidic conditions):



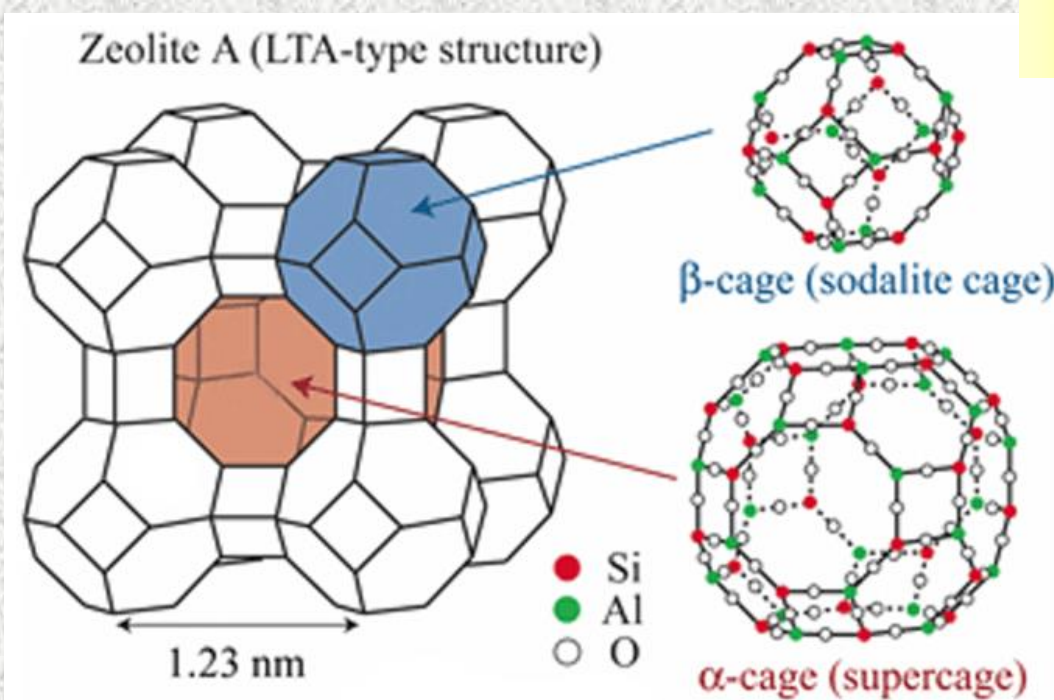
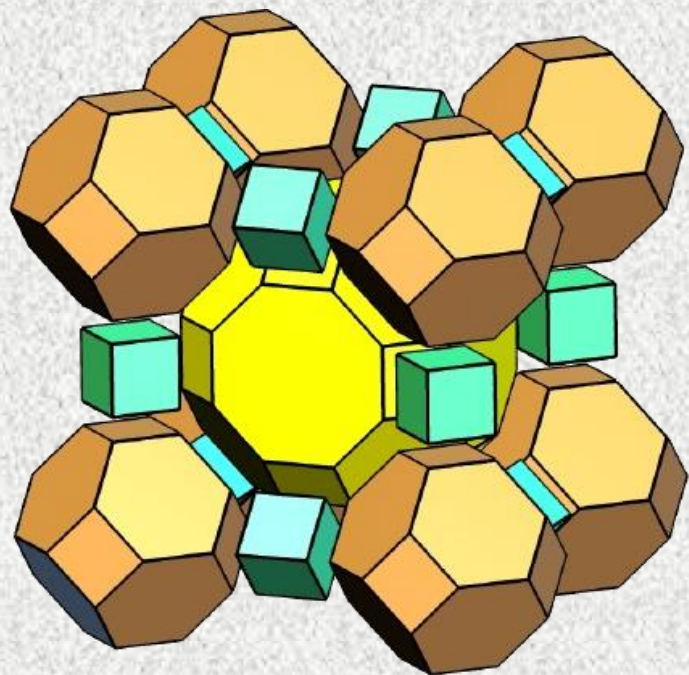
Acidic zeolites behaves as strong Brønsted acids (hydrated form) or Lewis acids (dehydrated form). Such acidic groups inside the porous structure acts as a very potent catalytic centers for acidic-promoted reactions. The catalytic use of zeolite materials is especially common and important for petrochemical industry (cracking, reforming, alkylation reactions, Friedel-Crafts reactions).

Almost all world's gasoline is prepared from refined oil using faujasite zeolite

The zeolite pores are uniform, therefore the catalytic activation is usually highly selective to reactant (only chemicals with particular size/shape could enter the zeolite pores and undergo the reaction, the others will remain unreacted) or product (only certain products could diffuse out of the channels and escape from the zeolite pores, while the others will continue to undergo the catalytic reactions).

Other catalytic applications of porous zeolites

- Chabasite-type zeolites are used to activate the conversion of methanol to olefins, as well as aldol condensation of aldehydes.
- The ZSM-5 zeolite is used to convert mixture of *o*-, *m*-, *p*- dimethylbenzenes to *p*-dimethylbenzene. The strongly acidic nature of ZSM-5 promote the catalytic isomerization of dimethylbenzenes, however, the pore structure of ZSM-5 allows only *p*-isomer (linear shape) to escape quickly from the zeolite structure. The non-linear *o*- and *m*-isomers are trapped inside and forced to undergo further protonation/isomerization, until the linear product is formed.
- The mesoporous zeolites could be used as high-surface area support for some catalytically active complexes. The large nanoporous channels could also be modified by e.g. chiral complexes to promote stereoselectivity in sorption or catalytic properties.
- The mild acidity of mesoporous H-MCM-41 combined with the large pores has been especially useful for carrying out reactions such as acetalizations, Beckman rearrangements, glycosidation, and aldol condensation.



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